



TECHNICAL SERVICE INFORMATION

REF: PAINT
NO: PA001-96
DATE: MARCH 15, 1996
MODEL: LX 450

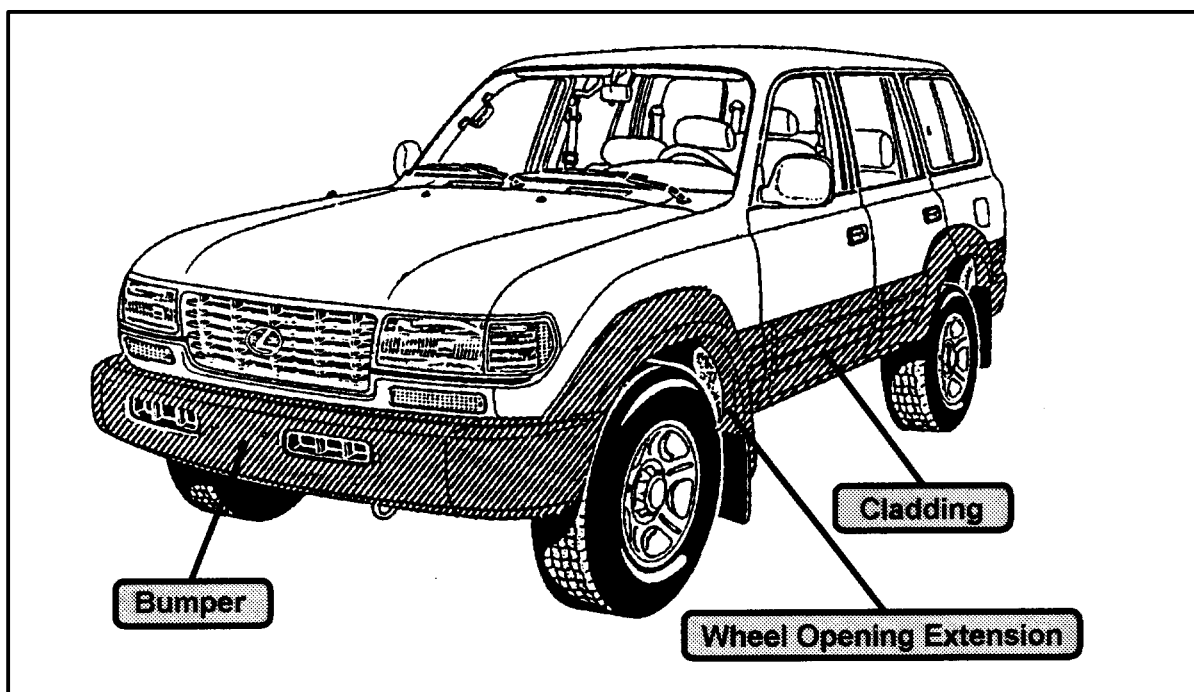
Title **NEW TWO-TONE PAINT**

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The following information outlines the two-tone painting scheme used on the 1996 LX 450.

NEW TWO-TONE PAINTING METHOD:

The claddings, bumpers and wheel opening extensions are painted with a different color from the body color to achieve a two-tone painting scheme.



NEW TWO-TONE COLORS:

BODY COLOR	CLADDING COLOR	TWO-TONE NAME
045	UCA46	White/Beige Metallic
1B1	UCA46	Champagne Pearl/Beige Metallic
202	UCA31	Black/Dark Gray Metallic
4M9	UCA46	Cashmere Beige Metallic/Beige Metallic
6M1	UCA31	Dark Emerald Pearl/Dark Gray Metallic

REPAIR PROCEDURE:

Factory painted cladding sub-assemblies are available from Lexus parts supply. If original parts are to be refinished, observe the following precautions during the refinish/drying process:

1. To prevent cladding warpage, firmly hold the cladding in place and keep drying temperature below 50°C (122°F).
2. Since the cladding, wheel opening extensions and bumpers are made of a flexible plastic urethane material, use a 2-part urethane finish paint system with plasticizer for all bumper/cladding repairs.